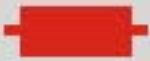
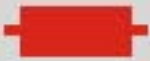

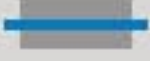










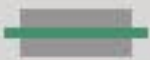



Hammer Union Quick Reference Chart

Assembly Colour Key for Standard Service	Pressure Rating (psi)				Nominal Pipe Size (in mm.)												
	Standard Service		Sour Gas Service		1"	1 ^{1/4}	1 ^{1/2}	2	2 ^{1/2}	3	4	5	6	8	10	12	
	Cold Working	Test	Cold Working	Test	25	32	40	50	65	80	100	125	150	200	250	300	
Fig. No.																	
50		500	750	NA	NA							✓					
100		1,000	1,500	NA	NA				✓	✓	✓	✓	✓	✓			
200		2,000	3,000	NA	NA	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
206		2,000	3,000	NA	NA	✓	✓	✓	✓	✓	✓		✓	✓	✓		
207		2,000	3,000	NA	NA						✓	✓		✓			
211		2,000	3,000	NA	NA				✓		✓						
400		2,500	3,750	2,500	3,750									✓	✓	✓	✓
400		4,000	6,000	4,000	6,000				✓		✓	✓					
600		6,000	9,000	NA	NA	✓			✓		✓	✓					
602		6,000	9,000	6,000	9,000	✓	✓	✓	✓		✓	✓					
1002		10,000	15,000	7,500	12,000	✓	✓	✓	✓		✓	✓	✓				
1003		10,000	15,000	7,500	12,000				✓		✓	✓	✓				
1502		15,000	22,500	10,000	15,000	✓			✓		✓	✓	✓				
2002		20,000	30,000	NA	NA				✓		✓	✓					
2202		NA	NA	15,000	22,500				✓		✓	✓					